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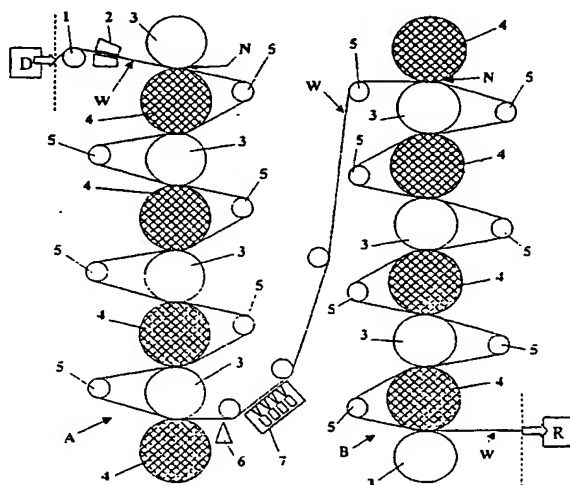
For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

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(54) Title: **METHOD FOR A MULTI-ROLL CALENDER AS WELL AS A MULTI-ROLL CALENDER**



(57) Abstract: The present invention relates to a method for a multi-roll calender and to a multi-roll calender for controlling the moisture gradient of a fibrous web and for enabling the manufacture of high quality paper grades, such as WFC, LWC-roto and SC-A, by means of on- or off-line calendering. According to the invention, an on- or off-line multi-roll calender formed of separate sets of rolls (A, B) is used for calendering, and the fibrous web (W) is subjected to intermediate moistening between the sets of rolls (A, B).

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INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 D21G1/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 D21G

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

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Y	--- EP 0 719 891 A (VALMET CORP) 3 July 1996 (1996-07-03) the whole document	1-14
A	--- US 4 370 923 A (SCHMIDT) 1 February 1983 (1983-02-01) the whole document	1-14
A	--- US 5 914 008 A (WINHEIM) 22 June 1999 (1999-06-22) the whole document	1-14
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C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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